

# **WEST B-3401**

Boiler water treatment

**WEST B-3401** is specially formulated for water treatment of steam boilers operating at 100 psi or less.

**WEST B-3401** contains sulfite, acrylates, organo-phosphates, deposit prevention agents, amines and an antifoam to reduce micro-washout and washout in steam boilers.

**WEST B-3401** can control the short-term deposition of makeup water containing up to 10 ppm total hardness as CaCO<sub>3</sub>.

# **FEATURES & BENEFITS**

- Maintains alkalinity, sulfite level and fluidity of sludge in the kettle
- Concentrated formula
- Easy to use all-in-one formula
- No dilution required



# DIRECTIONS FOR USE

**Techniques** 

Inject WEST B-3401 into the steam boiler make-up water tank.

It is necessary to install a non-return valve with sufficient thermal resistance at the injection point. Enough **WEST B-3401** must be injected to maintain a sulfite residual between 30 and 50 ppm as  $Na_2SO_3$ .

The consumption of **WEST B-3401** is related to the temperature maintained in the make-up water tank and the amount of make-up water consumed by the steam boiler.

The size of the make-up tank should be sufficient to allow a minimum contact time of 30 to 45 seconds between the make-up water and the **WEST B-3401**, before fueling the steam boiler.

Shorter contact time may cause displacement of dissolved oxygen in the steam boiler. The dissolved oxygen can then cause considerable corrosion in the steam boiler, even if the quantity of **WEST B-3401** is adequate according to the measurement of residual sulphite in the steam boiler.

#### PHYSICAL PROPERTIES

**Appearence** 

Odour

Specific gravity @ 20°C

**Viscosity** 

pН

Flash point (TCC)

Water solubility

**Auto ignition temperature** 

**Boiling point** 

**Freezing point** 

**Foaming tendency** 

**Concentration monitoring techniques** 

Rinsing

Clear, brown liquid

Faint amine

1.20-1.1

Not available

>13.5

None

Complete

None

102°C

Not available

Not applicable

Titration

Excellent

# **INCOMPATIBILITY**

Strong acids, nitrites, bromine, chlorine release agents

# **WAREHOUSING PRECAUTIONS**

Keep containers tightly closed in a dry, cool and well-ventilated place

AVAILABLE SIZES			
	201		

# **MPORTANT**

Before using **WEST B-3401**, always be sure to read and follow precautions and directions for use appearing on the product's container label, and on the safety data sheet (S.D.S).

# FIRST AID MEASURES

#### Eye contact

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

# Skin contact

Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse.

#### Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing Immediately call a POISON CENTER or doctor/physician.

#### Ingestion

Do not induce vomiting. Drink 1 or 2 glasses of water. Call a physician or Poison Control Centre immediately. Never give anything by mouth to an unconscious person.

# PERSONAL PROTECTION









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