

## 1. IDENTIFICATION

**Product Identifier**

**Product Name** ENVIROGEL  
**Chemical Name** Thixotropic solvent degreaser

**Recommended use of the chemical and restrictions on use**

**Recommended use** Degreasing applications  
**Restrictions on use** For industrial use only

**Supplier details**

West Penetone Inc.  
11411-160 Street  
Edmonton, AB,  
T5M3T7  
Tel: 780-454-3919

**Emergency Telephone Number**

Main office – (780)-454-3919, 8:00 AM to 4:30 PM MST

## 2. HAZARDS IDENTIFICATION

**Classification**

Flammable liquids	Category 3
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitizer	Category 1
Specific target organ toxicity – single exposure	Category 3
Aspiration hazard	Category 1
Hazardous to the aquatic environment, acute hazard	Category 1

**Label Elements**
**WARNING**
**Hazard Statements**

Flammable liquid and vapor  
Causes skin and serious eye irritation  
May cause an allergic skin reaction  
May cause respiratory irritation  
May be fatal if swallowed and enters airways  
Very toxic to aquatic life


**Precautionary Statements - Prevention**

Keep away from heat/open flame/hot surfaces.  
Avoid breathing mist/vapors/spray.  
Wash face, hands, and any exposed skin thoroughly after handling.  
Use only outdoors or in a well-ventilated area.  
Contaminated work clothing must not be allowed out of the workplace.  
Avoid release to the environment.

Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary Statements - Response**

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor/physician.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. If skin irritation occurs: get medical advice/attention. Wash contaminated clothing before reuse.

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists, get medical advice/attention.

Collect spillage.

In case of fire: Use carbon dioxide, foam, or dry chemical to extinguish.

**Precautionary Statements - Storage**

Store locked up.

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant according to local, provincial/federal regulations.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Chemical Name	CAS-No	Weight %
Stoddard solvent	8052-41-3	30-60
d-limonene	5989-27-5	10-30
diethylene glycol monobutyl ether	112-34-5	10-30
alcohols, C9-C11, ethoxylated	68439-46-3	1-5
hexane-1,6-diol	629-11-8	0.1-1.0
quartz	14808-60-7	0.1-1.0

\* The actual concentrations have been withheld as a trade secret

**4. FIRST AID MEASURES****Ingestion**

Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor/physician.

**Skin contact**

Wash with plenty of water. If skin irritation or rash occurs, get medical advice/attention. Take off contaminated clothing and wash before reuse.

**Inhalation**

If difficulties occur after mist/vapors/spray has been inhaled, remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

**Eye contact**

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists, get medical advice/attention.

**Most important symptoms and effects, both acute and delayed**

Contact with eyes may cause irritation, discomfort or pain, excess blinking and tear production with marked excess redness and swelling of the conjunctiva, and blurred vision. Contact with skin may cause irritation with local redness and aggravate previous medical skin conditions. Contact may also cause an allergic skin reaction with prolonged or repeated exposure. Inhalation of mist/vapors/spray may cause respiratory tract irritation leading to a temporary burning sensation of the nose and throat, coughing, and difficulty breathing. High concentrations may cause central nervous system depression leading to headaches, dizziness, and nausea. Ingestion may cause irritation or a burning sensation of the mouth and throat and abdominal pain. Ingestion may cause pneumonitis if aspirated into lungs.

**Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

**5. FIRE-FIGHTING MEASURES****Suitable Extinguishing Media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable Extinguishing Media**

High-volume water jet.

**Specific hazards arising from the chemical**

During fire, gases hazardous to health may be formed including oxides of carbon and other irritating gases.

**Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. ACCIDENTAL RELEASE MEASURES****Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation. Remove all sources of ignition. Use personal protective equipment.

**Environmental Precautions**

Avoid discharge into drains/surface waters/groundwater.

**Methods and material for containment and cleaning up**

Contain and solidify with inert absorbent material. Keep in suitable, closed containers for disposal. Following product recovery, flush the area with plenty of water. For large spills, stop flow of material, prevent product from entering drains, and pump off product where this is without risk and possible. Proceed as above.

**7. HANDLING AND STORAGE****Precautions for Safe Handling**

**Handling** Avoid contact with skin, eyes, and clothing. Ensure thorough ventilation of work areas.

**Conditions for safe storage, including any incompatibilities**

**Storage** Keep containers tightly closed away from direct sunlight in a dry, cool, and well-ventilated place, away from incompatible materials.

**Incompatible Materials** Acids, strong oxidizing agents

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION****Control parameters**

Only constituents with exposure limits are listed. Any constituent not listed has no known exposure limit.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Stoddard solvent 8052-41-3	TWA: 100 ppm TLV	TWA: 100 ppm/525 mg/m <sup>3</sup>	20000 mg/m <sup>3</sup>
diethylene glycol monobutyl ether 112-34-5	TWA: 10 ppm	Not available	Not available
d-limonene 5989-27-5	TWA: 30 ppm/165.5 mg/m <sup>3</sup> (AIHA)	Not available	Not available
quartz 14808-60-7	TWA: 0.025 mg/m <sup>3</sup> (respirable fraction)	PEL/TWA: 0.1 mg/m <sup>3</sup> (respirable fraction)	Not available

**Appropriate engineering controls**

**Engineering Controls** Ensure adequate ventilation, especially in confined areas. Eye wash facilities and emergency shower must be made available when handling this product.

**Individual protection measures, such as personal protective equipment**

**Eye/face Protection** Safety glasses with side shields or goggles.

**Skin and body protection** Wear protective gloves and protective clothing.

**Respiratory Protection** Wear respiratory protection if ventilation is inadequate. Respiratory protection in case of vapor/aerosol release.

**General Hygiene Considerations** Handle in accordance with good industrial hygiene and safety practice. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**APPEARANCE:**

Opaque, brown liquid

**ODOR:**

Citrus/solvent

**ODOR THRESHOLD:**

Not applicable

**pH:**

Not applicable

**MELTING POINT / FREEZING POINT:**

Approx.  $\leq -40^{\circ}\text{C}$

**BOILING POINT/BOILING RANGE:**

Not available

**FLASH POINT:**

$47^{\circ}\text{C}$  (TCC)

**EVAPORATION RATE, water = 1:**

>1

**FLAMMABILITY (SOLID, GAS):**

Not applicable

**VAPOR PRESSURE, mm Hg AT  $20^{\circ}\text{C}$ :**

Not available

**VAPOR DENSITY (Air = 1):**

Not available

**RELATIVE DENSITY AT  $20^{\circ}\text{C}$ :**

0.825-0.835

**SOLUBILITY IN WATER:**

Forms emulsion

**PARTITION COEFFICIENT, N-OCTANOL/WATER:**

Not available

**AUTO-IGNITION TEMPERATURE:**

Not available

**DECOMPOSITION TEMPERATURE:**

Not available

**VISCOSITY:**

Not available

**FLAMMABLE LIMITS:**

UPPER: Not available LOWER: Not available

## 10. STABILITY AND REACTIVITY

**Reactivity**

Not reactive.

**Chemical Stability**

Stable under normal conditions.

**Possibility of hazardous reactions**

Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to Avoid**

Avoid all sources of ignition: heat/open flame/hot surfaces. Store away from incompatible materials.

**Incompatible Materials**

Acids, strong oxidizing materials.

**Hazardous decomposition products**

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition can lead to release of irritating gases and vapors such as oxides of carbon as well as other low molecular weight hydrocarbons.

## 11. TOXICOLOGICAL INFORMATION

**Acute toxicity**

**ATE<sub>mix</sub>** – LD50 oral – approx.  $\geq 3930$  mg/kg (rat), LD50 dermal – approx.  $> 3377$  mg/kg (rabbit), LC50 inhalation - mist – approx.  $> 6$  mg/L (rat) – 4 h

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Stoddard solvent 8052-41-3	5000 mg/kg (rat)	$> 3000$ mg/kg (rabbit)	$> 14.1$ mg/L/ $> 5500$ mg/m <sup>3</sup> (rat) – 4 h
diethylene glycol monobutyl ether 112-34-5	3384 mg/kg (rat)	2700 mg/kg (rabbit)	Not listed
d-limonene 5989-27-5	4400 mg/kg (rat)	$> 5000$ mg/kg (rabbit)	Not listed
alcohols, C9-C11, ethoxylated 68439-46-3	$> 2000$ mg/kg (rat)	$> 2000$ mg/kg (rabbit)	Not listed
hexane-1,6-diol 629-11-8	3000 mg/kg (rat)	$> 2500$ mg/kg (rat)	Not listed
quartz 14808-60-7	500 mg/kg (rat)	Not listed	Not listed

**Information on likely sources of exposure**
**Ingestion**

May be harmful if swallowed due to potential aspiration.

**Skin corrosion/irritation**

Causes skin irritation and possible sensitization.

**Inhalation**

May cause respiratory irritation and possible damage

**Serious eye damage/irritation**

Causes serious eye damage.

**Delayed and immediate effects and also chronic effects from short and long-term exposure**

<b>Respiratory or skin sensitization</b>	d-limonene (CAS 5989-27-5)	1 May cause an allergic skin reaction
<b>Germ cell mutagenicity</b>	No information available.	
<b>Carcinogenicity</b>	No information available	
<b>Reproductive toxicity</b>	No information available	
<b>STOT - single exposure</b>	Stoddard solvent (CAS 8052-41-3)	3 May cause respiratory irritation
	d-limonene (CAS 5989-27-5)	3 May cause respiratory irritation
<b>STOT - repeated exposure</b>	No information available	
<b>Aspiration Hazard</b>	d-limonene (CAS 5989-27-5)	1 May be fatal if swallowed and enters airways

**Symptoms related to the physical, chemical and toxicological characteristics**

See Section 2 &amp; 4.

**12. ECOLOGICAL INFORMATION****Ecotoxicity**

If available, ecotoxicity values of individual components are shown below.

Chemical Name	Fish	Waterflea	Algae
diethylene glycol monobutyl ether 112-34-5	1300 mg/L: 96 h <i>Iepomis macrochirus</i> LC50	Not available	>100 mg/L: 96 h <i>desmodesmus subspicatus</i> EC50
d-limonene 5989-27-5	0.702 mg/L: 96 h fathead minnow LC50	69.6 mg/L: 48 h <i>daphnia pulex</i> EC50	Not available
alcohols, C9-C11, ethoxylated 68439-46-3	5-10 mg/L: 96 h LC50	5-10 mg/L: 48 h EC50	10-100 mg/L: 72 h EC50
hexane-1,6-diol	460-1000 mg/L: freshwater fish LC50	500 mg/L: 48 h <i>daphnia magna</i> EC50	Not available

**Persistence and degradability**

Expected to be readily biodegradable.

**Bioaccumulative potential**

Accumulation in organisms is not to be expected.

**Mobility in soil**

No information available

**Other adverse effects**

Do not release untreated into natural waters. No other adverse environmental effects are expected.

**13. DISPOSAL CONSIDERATIONS****Waste Disposal Method**

Dispose of in accordance with local regulations.

**Contaminated Packaging**

Empty containers should be taken for local recycling, recovery, or waste disposal.

**14. TRANSPORT INFORMATION**

UN Number:	3295
UN Proper Shipping Name:	Hydrocarbons, Liquid, N.O.S. (mineral spirits)
Transport Hazard Class(es)	
Class:	TDG: 3
	US DOT: 3
	IMDG: 3
Label(s):	3
Packing Group:	III
Marine Pollutant:	No

Note packaging volume exemptions according to Part 1.33 Special Cases of the TDG Act.

Special precautions for user: None established

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:  
Not determined**15. REGULATORY INFORMATION**

Canada (DSL/NDL)

All ingredients contained in this product are in compliance with the Canadian Environmental Protection Act and are listed on the DSL or are exempt.

United States (TSCA)

All ingredients contained in this product are listed on the TSCA inventory or are exempt.

HMIS Information:

Health: 2

Flammability: 2

Reactivity: 0

## 16. OTHER INFORMATION

**Preparation Date**

15 November 2016

**Revision Date**

4 July 2025

**Revision Note**

**Revision 3** – Modifications to Section 1

**Disclaimer**

The information provided on this SDS is correct to the best of our knowledge, information, and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal, and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

**End of SDS**