

## What is D-Limonene?

D-Limonene is the major component of the oil extracted from citrus rind. When citrus fruits are juiced, the oil is pressed out of the rind. This oil is separated from the juice, and distilled to recover natural citrus oils called D-Limonene.

At West Penetone, we specialize in a wide range of alkaline cleaners, acidic cleaners, solvent/citrus solvent cleaners which are:

- Water emulsifiable
- Caustic and phosphate free
- Compatible with most metallic and non metallic surfaces
- Highly effective and fast acting
- An environmentally sound alternative to petroleum distillate based solvents

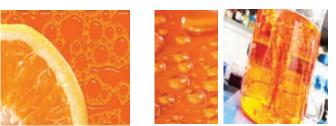
## CITRUS BASED DEGREASERS

PRODUCTS	DESCRIPTION
CITRIKLEEN	Very efficient for cleaning spills or stains composed of lubricant oils and grease, cutting oils, rubber marks, wax, printing inks, certain adhesives as well as many other deposits. Oils and grease will float to the surface of the cleaning solution allowing for separation and removal and ultimately a reduction in hazardous waste. Odorless and non-regulated version available as <b>BIO STAR</b> .
CITRIKLEEN B29	A heavy duty, low-foaming degreaser well suited for re-circulating washbay systems.
CITRIKLEEN CA35	All of the benefits of <b>CITRIKLEEN</b> but with increased solvency. Generally effective for all heavy-duty bulk degreasing requirements.
CITRIKLEEN CR34	Our fastest penetrating <b>CITRIKLEEN</b> ; penetrates through clay and other soils to lift and degrease faster and better than ever before. Designed specifically for industrial wash bays and heavy industrial areas.
CITRIKLEEN HD	A highly concentrated degreaser and carbon remover that is safe for a variety of metal-based surfaces. Also recommended for pipeline cleaning.
CITRIKLEEN XPC	<b>CITRIKLEEN XPC</b> is a heavy duty natural biodegradable solvent. <b>CITRIKLEEN</b> <b>XPC</b> is an emulsifiable solvent and can therefore be mixed and rinsed with water.
CITROSOL	High flashpoint, high viscosity emulsion degreaser designed for a variety of hard-surface cleaning applications. Provides vertical cling and can be diluted for lighter cleaning tasks.









## RESEARCH and development...

With over 140 years of manufacturing and product development experience, West Penetone Inc has developed and patented a number of products designed to satisfy the needs of its numerous clients throughout the world. Whatever cleaners, degreasers or decontamination products may be required, we offer a broad range of products that meet the highest standards of safety and efficacy.

Concerned as we always are about environmental impact, we have introduced a new line of "green" cleaners and degre

**Looking for a product to meet a specific need?** Our team of experts can develop products that will answer your requirements.

Implementation of chemical application procedures by our technical team allows you to carry out your cleaning operations while ensuring a safe environment.

At West Penetone we back our commitment of exceptional customer service with on-site technical assistance through our trained technical application specialists.

Call us today and experience the West Penetone difference

West Penetone manufactures a complete line of citrus products. Our "Citrikleen" line provides the user with environmentally sound alternatives to solvent cleaners to tackle the toughest cleaning requirements.





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## Discover our CITRIKLEEN<sup>®</sup> Product Line for Degreasing



Your cleaning solutions resource